

STANDARD ACCESORIES

4-JAW CHUCK&FLANGE / $\Phi 500$ (123C), $\Phi 630$ (143C, 163C, 183C), DEAD CENTERS, REDUCTION SLEEVE, MAINTENANCE KIT, FOUNDATION BOLTS / NUTS, LEVEL BLOCKS, MACHINE [CENTRES DISTANCE IS MORE THAN 3000MM (INCLUDE 3000MM) FOR STEADY REST / $\Phi 500$ (123C), $\Phi 700$ (143C, 163C, 183C)].

OPTIONAL ACCESORIES

3-JAW CHUCK&FLANGE, FACE PLATE, STEADY REST (LESS THAN 3000MM), FOLLOW REST, $\Phi 130$ SPINDLE BORE, ELECTRIC TURRET, ELECTRIC QUILL, TAPER TURNING ATTACHMENT.

(IN LINE WITH THE POLICY OF CONTINUED DEVELOPMENT THE MANUFACTURER RESERVES THE RIGHT TO AMEND THE SPECIFICATIONS WITHOUT PRIOR NOTIFICATION, THE PICTURES AND DATE IN THE STYLEBOOK ARE CONSULT ONLY, IF THERE IS FLUCTUATION, ACCORDING TO THE REAL OBJECT PLEASE.) JLJC2009版



Note :
Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!

CW 6 1/2 103C
CW 6 1/2 123C
CW 6 1/2 143C
CW 6 1/2 163C
CW 6 1/2 183C

SPECIFICATION:

型号 Model	单位 Unit	CW61103C CW62103C	CW61123C CW62123C	CW61143C CW62143C	CW61163C CW62163C	CW61183C CW62183C
床身上回转直径 Swing over bed	mm	1030	1230	1430	1630	1830
马鞍槽内回转直径 Swing in gap	mm	1200	1400	1600	1800	2000
溜板上回转直径 Swing over cross slide	mm	700	900	1100	1240	1440
顶尖距离 Distance between centers	mm	1500, 2000, 3000, 4500, 6000				
马鞍槽有效长度 Length in gap from face plate	mm	380				
主轴头 Spindle nose		C11orD11				
主轴孔直径 Spindle bore	mm	105, 130				
主轴速度 Spindle speed	rpm / steps	10-800 / 18		7-576/18	6-480 / 18	
中拖板行程 Cross slide travel	mm	615		715	815	915
小刀架行程 Top rest travel	mm	225		300		
快进速度 Rapid traverse	mm / min	纵向Axe Z:3200, 横向Axe X:1400				
尾座套直径 Quill diameter	mm	120				
尾座套行程 Quill travel	mm	270				
尾座套锥度 Quill taper		M76				
床身宽度 Bed width	mm	610				
公制螺纹 Metric threads	mm / kinds	1-240 / 53				
英制螺纹 Inch threads	tpi / kinds	30-2 / 31				
模数螺纹 Module threads	mm / kinds	0.25-60 / 42				
径节螺纹 Diametral pitch threads	tpi / kinds	60-1/2/47				
纵向进给 Longitudinal feeds	mm/r	0.07-16.72				
横向进给 Cross feeds	mm/r	0.04-9.6				
主电机功率 Main motor power	kw	11				
包装尺寸 Packing size	长 Length	3840, 4340, 5170, 6670, 8200				
	宽 Width	1700	1700	1850	2100	2200
	高 Height	1980	2080	2220	2280	2380
毛重(千克)Gross weight	Kg	5900	6500	7200	7800	8600
		6250	6850	7400	8200	9000
		6900	7500	8100	8900	9700
		8000	8600	9000	9800	10600
		9000	9600	10000	10500	11200